

February 2008

This Working Standard is a "living document." It is the culmination of over a year of input and refinement from many stakeholders, and includes adjustments made in response to feedback received during a 60-day public comment period in the fall of 2007.

Ongoing semi-annual reviews, scheduled for each fall and spring, will include 30-day public comment periods. Feedback can be submitted to standard@nongmoproject.org, and is reviewed by a Standard Revision Committee comprised of representatives from the Non-GMO Project's Technical Advisory Board, Outreach Policy Board, and Technical Administrator.

To learn more about the Non-GMO Project and the Product Verification Program, please visit www.nongmoproject.org.

1. INTRODUCTION

Explanation of layout of this Standard:

This Standard is published in two columns. The left-hand column contains clauses of the Standard itself. The corresponding right-hand column contains Guidance notes that are included to help interpret and explain the intent of the given standard clause, offer additional relevant details, and/or place the clause into the context of current realities. Guidance notes should be read along with the Standard's clauses and must be followed accordingly. Where no Guidance is offered, the Standard alone suffices.

Guidance is offered, the Standard alone suffices.		
STANDARD	GUIDANCE	
1.1. Purpose: The Non-GMO Project's Product Verification Program (the "Program") aims to verify:	See Section 1.4, "Additional Terms and Definitions", for meaning of "product" and definitions of other terms.	
1.1.1. That the systems and procedures of the participant company or organization (the "Participant") are capable of delivering products that comply with the Non-GMO Project's Standard (the "Standard").	Each Participant company or organization has the freedom to design its own systems to reflect its particular operational needs and practicalities, so long as the objectives of the Standard are met.	
1.1.2. That the Participant consistently operates their systems according to those procedures.	Annual third-party verification of conformity to this Standard, via review of Participant documentation and on-site visits, is part of the Program.	
1.1.3. That the resultant products are compliant with the Standard.	The Non-GMO Project's Product Verification Program is a practice/process-oriented standard that uses testing as a key strategic tool to confirm that practices/processes are meeting expectations.	
1.2. Scope: The scope of the Program encompasses the following products, activities, and aspects:		
1.2.1. Products		
1.2.1.1. Agricultural inputs, such as seeds, fertilizers, pesticides, and herbicides.	Examples of non-compliant fertilizers are oilcake/oilseed meal from genetically engineered soybeans, canola, or cotton, uncomposted GMO cornstalks, etc. An example of a non-compliant pesticide is genetically altered <i>Bacillus thuringiensis (Bt)</i> . An example of a non-compliant herbicide is corn gluten from genetically engineered corn.	
1.2.1.2. Unprocessed agricultural products, such as vegetables, grains, fruit, greens, herbs, and other fresh foods, fibers, etc.		
1.2.1.3. Livestock feed components, such as		

grains, vitamins, enzymes, minerals.	
1.2.1.4. Manufacturing and processing inputs	
("inputs"), including ingredients, flavorings,	
seasonings, colorings, additives, and all other	
substances present in final, manufactured	
products.	
1.2.1.5. Animal products, including dairy,	
meat, eggs, honey, wool and hides.	
1.2.1.6. Veterinary inputs such as vaccines,	For the purposes of the Standard, cloned
semen, and medicines, including rBGH/rBST	animals and their progeny are not allowed.
(recombinant bovine growth hormone).	ammais and their progeny are not anowed.
1.2.1.7. Processed agricultural products or	
ingredients, manufactured food products and	
textiles.	
1.2.1.8 Dietary supplements, vitamins, and	
herbal preparations.	
1.2.1.9. Health-care products.	
1.2.1.10. Personal care products and cosmetics.	Includes lotions, soaps, balms, makeup, etc.
1.2.1.10.1 cisonal care products and cosmetics.	merades forions, soaps, banns, makeup, etc.
1.2.2. Activities: The scope of the Program	A core goal of the Project is to identify, create,
1	
encompasses the following types of activities	and/or maintain sources and practices that effectively minimize GMO risk to the supply
and sectors of food and related production	
systems:	chain. High-Risk Inputs (see below) will
	ultimately be able to be downgraded to low-
1 2 2 1 A sui sultural and dustion asside and	risk status as a result of such efforts.
1.2.2.1. Agricultural production—seeds and	Includes farm production, harvest, and post-
crops.	harvest handling and storage on farm or farm- related facilities.
	refated facilities.
	Deduction of healtonound contemination levels
	Reduction of background contamination levels
	in seed supplies is of primary importance
	toward reduction of GMO content of consumer
1222 Handling	goods.
1.2.2.2. Handling.	Includes any form of post-harvest movement,
	storage, transformation, or labeling of goods
	along the entire chain of custody from seed to
	consumer, except for products enclosed in final
	retail packaging.
	The Dreduct Varification Dressure sizes to
	The Product Verification Program aims to
	verify non-GMO content of inputs used in
	product sales and manufacturing, and to
	provide the manufacturer with information
	about their production system that will assist
	them in redesigning aspects of their system to
	more effectively avoid GMO contamination

	resulting from handling activities.
1.2.2.3. Storage.	Includes all links in the chain of custody from
	seed to finished product.
1.2.2.4. Distribution.	This may or may not involve physical handling
	of goods.
1.2.2.5. Processing.	Includes all movements, storage,
-	transformations, combinations, or labeling of
	goods within any given production facility.
1.2.2.6. Manufacturing.	Involves the combination of inputs to make the
	final product sold by the operation in question.
1.2.2.7. Packaging and labeling.	Includes any and all events where the package
	or labeling of goods is altered.
1.2.3. Program Elements: The scope of the	
Program encompasses all aspects of the	
production process relevant to producing non-	
GMO products, including the following:	
1.2.3.1.Traceability	Special attention needs to be paid to inputs and
	products that are verified as non-GMO, versus
	like inputs or products that are not explicitly
	verified or included in the program as such.
	This applies even if the presumed chance that
1222 Samuelian	non-verified goods have GMO content is low.
1.2.3.2. Segregation	Additional segregation measures for non-GM
	materials may be necessary, especially when any inputs of high GMO risk are handled.
	Appendix B of this Standard lists high-risk
	crops and their derivatives. Segregation is also
	necessary between distinct lots of goods that
	are verified as non-GMO, versus like inputs or
	products that are not explicitly verified or
	included in the program as such.
1.2.3.3. Specifications for Inputs and Products	Refers to GMO Action Thresholds, etc. This
	Standard specifies relevant quantitative limits.
1.2.3.4. Operating Procedures	•
1.2.3.5. Quality System	
1.2.3.6. Quality Assurance and Quality Control	Specific procedures and practices relevant to
	traceability, segregation, and sampling and
	testing of lots for GMO content—with
	associated documentation and training of
	personnel—are a necessary inclusion in any
	operation's routine activities when assuring
	adherence to this Standard. Existing
	procedures and documents can be amended or
	new ones created, as deemed most appropriate
100 m · ·	by the operation in question.
1.2.3.7. Training	

1.2.3.8. Document Control	
1.2.3.9. Maintenance of Records and Data	
1.3. Additional Terms and Definitions	In addition to explanations of terms provided by other Guidance notes, the terms in this section are explicitly defined.
1.3.1. Farming operation	Any operation involved with production, handling, storage, or management of crops until legal ownership or physical transformation of crops occurs.
1.3.2. GM	Genetically Modified or Genetic Modification—A term referring to products or processes employing gene splicing, gene modification, recombinant DNA technology, or transgenic technology, and referring to products of the gene-splicing process, either as inputs or as process elements.
1.3.3. GMO or Genetically Modified Organism	A plant, animal, microorganism, or other organism whose genetic makeup has been modified using recombinant DNA methods, also called gene splicing, gene modification, or transgenic technology.
1.3.4. Input	 The term "input" includes any material or substance that becomes a part of the final product, or a component of which becomes a part of the product. These include the following: Agricultural inputs, such as seeds, fertilizers, and pesticides. Unprocessed agricultural products, such as vegetables, grains, fruit, greens, herbs, and other fresh foods etc. Feed components, such as grains, forage plants, vitamins, enzymes, minerals. Manufacturing and processing inputs, including ingredients, flavorings, seasonings, colorings, additives, and all other substances present in final manufactured products.
1.3.5. Non-GMO or Non-GM	A plant, animal, or other organism or derivative of such an organism whose genetic structure has not been altered by gene splicing, or a process or product that does not employ GM processes or inputs.
1.3.6. The Non-GMO Project	The Non-GMO Project is a non-profit organization, created by leaders representing all sectors of the organic and natural products

	industry in the U.S. and Canada, to offer
	consumers a consistent "non-GMO" choice of
	products that are produced without genetically
	modified ingredients.
1.3.7. Participant	A company or other entity independent of the
	Non-GMO Project that undertakes the
	Program.
1.3.8. Product	The term "product" refers to that which the
	Participant offers to the marketplace, at
	whatever stage of the production chain (i.e.,
	final consumer product, ingredient for further
	manufacturing, raw agricultural crop or
	commodity, etc., as applicable). "Product"
	refers to products that are involved in the Non-
120 01 11 17	GMO Project Product Verification Program.
1.3.9. Shall or Must	A mandatory requirement under the Standard.
1.3.10. Should or May	A non-mandatory recommendation or
1211 0, 1 1	recommended practice.
1.3.11. Standard	The "Standard" herein refers to the Standard
	for The Non-GMO Project Product
1.2.12 Cymplian	Verification Program, which is this document.
1.3.12. Supplier 1.3.13. Technical Administrator	Any party from whom an input is obtained. The organization responsible for conducting
1.5.15. Technical Administrator	the Program on behalf of the Non-GMO
	Project.
1.3.14. Unintentional Contamination	A contamination incident (event) will be
	deemed unintentional if available information
	confirms that:
	i. The operator did not knowingly use
	GMOs or GMO-derived inputs.
	ii. The operator used all due diligence
	to exclude GMO contamination.
	iii. Any contamination present was at
	levels below the relevant Action
	Threshold set by this Standard.
2. CORE REQUIREMENTS	T
2.1. Traceability	
2.1.1. Each lot of Non-GMO Project Verified	If the operation is dedicated strictly to non-GM
product or input must be traceable back to	production then it is sufficient to have a
specific lots of the inputs used in its	record-keeping system that records the lot
production.	numbers for all lots of inputs used to make a
	specific lot of product.
	If the operation is not dedicated to non-GMO
	production, systematic procedures shall be in
	production, systematic procedures shall be in

2.1.2. Traceability records shall explicitly trace and track the non-GMO status of both inputs and the final product.	place for tracking lot numbers and/or marking and labeling of packaging, containers, and storage facilities to assure traceability of inputs, work-in-progress, and final products at all points in the production process. If lots of a given input are comingled in storage before use in production of a certain lot of product, the lot numbers related to all lots commingled shall be linked to that particular lot of product.
2.1.3. The producer/manufacturer must be prepared to provide the Technical Administrator of the Program with traceability information.	
2.2. Cleanout and Segregation	The aim of cleanout and segregation procedures is to prevent GMO contamination of inputs, work-in-progress, and final products.
 2.2.1. Cleanout: 2.2.1.1. Receiving, production, processing, manufacturing, transfer, and storage facilities, as well as shipping and transportation conveyances, shall be inspected and cleaned/purged as needed to remove sources of GMO contamination, and all relevant cleaning, purging, and inspections shall be documented. 2.2.1.2. Procedures shall be appropriate to the 	
operation and may likely differ significantly between agricultural producer, manufacturer, etc.	
2.2.2. Segregation	If the operation is dedicated strictly to non-GM production, then segregation measures within the production operation are unnecessary, since only non-GMO inputs will enter the operation.
2.2.2.1. If the operation is not dedicated to non-GMO production, systematic procedures shall be in place during production to keep Program-verified inputs, work-in-progress, and finished products separate from all materials that may contain GM material.	
2.2.2.2. Tracking of lot numbers and labeling/marking on packaging and containers shall be used as necessary to identify and segregate non-GMO from GMO-risk materials.	The intent of the program is to design
2.3. Specifications for Inputs and Products	The intent of the program is to design production processes and input specifications that exclude GMOs from the Participant's

	T
	products. This not only requires that one not use genetically modified inputs, but also that one employ practices that control unintentional contamination with GM material.
2.3.1. Participants shall not knowingly plant, purchase, or use genetically modified organisms or inputs derived from genetically modified organisms.	
2.3.2. Preventive measures, as defined below, must be undertaken by Participants to prevent or reduce unintentional GMO contamination in excess of the action thresholds set by this Standard.	This requirement is necessary because risk of unintentional contamination of inputs and products with GMOs is increasing due to the growing use of GMOs in conventional agriculture.
2.3.3. The written specifications for all inputs and products shall include requirements regarding non-GMO status, and shall be updated when the Participant changes suppliers or inputs.	
2.3.4. Purchase and use of inputs shall be contingent on inputs being compliant with requirements regarding non-GMO status, including traceability, segregation and GMO content.	Methodology for determining this is given in sections 2.4, 2.5, and 2.6 of this Standard.
2.3.5. Release of products to the marketplace shall be contingent on products meeting requirements regarding non-GMO status, including traceability, segregation and GMO content.	Participants shall have a written methodology and rationale for determining this. Success must be documented, with adjustments made and documented as necessary to meet this Standard.
	Methodology for determining this as described in sections 2.4, 2.5, and 2.6 of this Standard may be applied.
2.4. Input Categories	Appropriate preventive measures depend on the category of the input, and are elaborated below.
2.4.1. Non-Risk Inputs : Materials that are not derived from biological organisms and are not, therefore, susceptible to genetic modification.	Examples: salt, lime, and water.
2.4.1.1. Preventive measures for Non-Risk Inputs consist of examining the specification sheet for the input to confirm the absence of components with GMO-risk.	Specification sheets must fully disclose all components of the input in question.
2.4.2. Low-Risk Inputs : Genetically modified versions of the many species that have not been commercialized (biotechnologists are engaged in laboratory experimentation with	Crops, ingredients, and production inputs derived from such species (for example, cherries, wheat, and green peppers) have extremely low risk of being contaminated.

most species).	
2.4.2.1. Preventive measures for Low-Risk	
Inputs consist of:	Constitution described for the discharge of
2.4.2.1.1. Examining the specification sheet for	Specification sheets must fully disclose all
the input to verify absence of high-risk	components of the input in question.
ingredients.	70.1.0.111.1.711.1.
2.4.2.1.2. Verifying that the input was	a. If the facility does not use any High-Risk
produced under conditions designed to avoid	Inputs, then demonstration of this fact is
cross-contamination with GM materials.	sufficient to fulfill this requirement.
	b. If the facility does use High-Risk Inputs, fulfillment of this requirement will involve demonstrating that procedures and systems are in place that effectively segregate the Low-Risk Input under consideration from potential sources of high-risk contamination within the facility.
2.4.3. High-Risk Inputs: Crops and their	Genetically modified varieties of the crops
derivatives that carry high risk of being	listed in Appendix B include:
genetically modified are listed in Appendix B.	 genetically modified crops that are
	grown on a large scale in North
	America and certain other parts of the
	world; and
	 close relatives of these crops that are subject to cross-pollination.
	There is greater risk that any lot of these crops, whether natural or organic, could become contaminated, either via cross-pollination or admixture during storage, shipping, handling or processing.
	Animal products are included in the list of High-Risk Inputs because animal feed commonly contains High-Risk Inputs. In addition, injections of recombinant bovine growth hormone may be used to increase milk production, and other High-Risk Inputs may be used to treat problems encountered in livestock production.
	There are other GM crops and biological materials, in addition to those in Appendix B, that have been commercialized. However, because these are not in wide or common use in the food production system at this time, this

	Standard does not classify them as high-risk.
2.4.4. Participants shall undertake preventative measures to assure the non-GMO status of High-Risk Inputs, and shall consist of at least the following:	
2.4.4.1. Examining the specification sheet of the input to identify all high-risk ingredients.	A specification sheet or similar description must be on file with Participants for each unique input received from each supplier, which discloses all components contained in that input.
2.4.4.2. Verifying that the input was produced under conditions designed to avoid crosscontamination with GM materials (traceability and segregation).	Participants must be able to show their methodology and due diligence in this.
2.4.4.3. Monitoring for GMO contamination against an Action Threshold (defined below), which, if exceeded, triggers the Participant to investigate the cause of the contamination and to correct that cause when identified.	Monitoring and associated testing regimens may be conducted by the supplier and/or the user of any given input. The validity of the testing regimen shall be evaluated.
2.4.4.4. Compliance of animal products with the Standard is not necessarily verified by testing of the animal product, but by showing that inputs (feed, supplements, etc.) are compliant with the Standard and that adequate traceability, cleanout, and segregation measures have been used in handling the inputs and the resulting animal products.	A similar approach is applicable to other inputs where GMO content or origin is not readily determined by analysis, e.g. ethanol derived from GMO corn.
2.5. Reclassification of Specific High- and Low-Risk Materials Based on Experience in the Field	
2.5.1. A Low-Risk Input that is found through verified, random testing to contain GM material at levels above the Action Threshold (defined below) at a frequency of greater than 1 sample per 50 samples tested, or that is projected to contain such GM material at a frequency greater than 1 in 50 samples based on existing test results, shall be classified as a High-Risk Input, the verification of which shall be carried out according to the requirements for High-Risk Inputs.	One example of a Low-Risk Input that might be classified as High-Risk according to this criterion would be wheat flour. GM wheat itself has not been commercialized. However, due to rotation with soy, cross-contamination frequently takes place in the fields, and, due to accidental admixture, cross-contamination of wheat flour with soy or corn often takes place in the flourmill or during other post-harvest activities. This also applies to most other flours, many of which may be made in the same mill.
2.5.2. On a case-by-case basis, certain High-Risk Inputs may be downgraded to Low-Risk status based on source, documented, protocols	An example would be cornstarch produced in a country where GMOs are prohibited, clean seed was verified as having been used, and

for contamination prevention/avoidance, and empirical results demonstrating consistently low risk of GMO contamination.	documented IP procedures are in place for the manufacturing and transport of the product.
2.6. Action Thresholds for High-Risk Inputs: The Non-GMO Project has established the following long-term Action Thresholds for High-Risk Inputs and Products based on input from a broad range of stakeholders:	Absence of all GMOs is the target for the Participant's products. However, current risk of contamination makes it necessary to establish quality management systems to assure that GMO contamination stays within acceptable bounds.
 Planting Seed and Other Propagation Materials: 0.1% Human Food, Products, Ingredients, Supplements, and Body Care Products: 0.5% Animal Feed and Supplements: 0.9% 	A key requirement of such quality management systems is to establish Action Thresholds, which, if exceeded, triggers the Participant to investigate the cause of the contamination, and to correct that cause when identified. Inputs contaminated above the Action Thresholds may not be intentionally used.
2.6.1. Compliance with Action Thresholds shall be verified on the basis of test results or affidavits from suppliers, as is consistent with the technical requirements applicable at each point in the production/storage/handling chain. The following methods shall be used where appropriate:	
2.6.1.1. Genetics-based testing using the PCR method.	Genetics-based testing shall be used when sensitive and/or quantitative analytical results are required.
Where genetic testing is most appropriate, the following applies:	
2.6.1.1.1. A statistically valid sampling and testing plan shall be designed on the basis of risk assessment of the production/handling system and shall reflect the level of monitoring appropriate for the risks inherent in the	Risk assessment and monitoring must be done by the Participant, and the sampling and testing plan shall be approved as part of the product verification program.
production/handling system, as well as industry standards.	Sampling plans must be designed to achieve 95% confidence in quantification of GMO at the Action Threshold set by this Standard.
	When achieving this level of confidence through crop sampling is impractical (e.g. for large crops such as zucchini and papaya), the testing program may be shifted to the seed level, provided that there are identity preservation and contamination avoidance practices in place.

2.6.1.1.2. Statistical calculations can also be	Technical guidance on sampling plans can be obtained from the GIPSA, ISO, GAFTA, and other international sources. The Non-GMO Project shall stay informed of industry standards and trends and provide a framework in which stakeholders may periodically review relevant issues and make corresponding changes to this Standard. Compositing must be done in a manner that
used to design compositing strategies through which portions of multiple samples can be combined and tested together for the purpose of reducing the number of tests required and therefore the costs for testing.	assures that any single sample in excess of the relevant Action Threshold produces a positive result for the composite sample as a whole. If a positive result is obtained for the composite, it will be necessary to retest all samples individually. Blending lots in order to achieve an overall lot
	that is below the Action Threshold not allowed.
2.6.1.1.3. Testing shall be carried out by a laboratory that is accredited to ISO17025 and uses methods that are included within the scope of their ISO17025 accreditation, for the crops/inputs in question.	This can be documented by the ISO17025 accreditation certificate and statement of scope of accreditation.
2.6.1.2. Immunologically-based testing using strip tests.	These methods shall be used when rapid, qualitative in-field testing is needed and when accuracy, sensitivity, and ramifications of false
In cases where lateral flow strip tests are suitable, the following applies:	negative results are not large concerns.
2.6.1.2.1. A statistically valid sampling and testing plan shall be designed on the basis of risk assessment of the production/handling system and shall reflect the level of monitoring appropriate for the risks inherent in the production/handling system, as well as industry standards.	See guidance to 2.6.1.1.1.
2.6.1.2.2. Analysts must be trained and their performance verified to assure they use the tests reliably.	Participants shall document the training and inhouse evaluation of performance.
2.6.1.3. Supplier Affidavits. In cases where a non-GMO affidavit is appropriate, the following applies:	
2.6.1.3.1. The affidavit must reference testing done on the particular lot of input/product in question or on lots of precursors traceable to	

the specific input/product lot in question, and	
confirm that the testing was done using	
methods and by a laboratory that meets the	
Non-GMO Project proficiency standards.	
2.6.1.3.2. The affidavit must be signed by the	
manufacturer.	
3. Quality Assurance and Quality Control	
3.1. The Participant's quality assurance and	These modifications will, in most cases,
quality control program shall be revised as	involve additions or revisions to existing
needed to assure compliance with the Non-	procedures, but where necessary, may include
GMO Project Standard.	new procedures specific to processes,
	procedures, and record keeping critical to
	compliance with the Non-GMO Project
	Standard.
3.1.1. Non-GMO status shall be identified as a	
key quality indicator of the Participant's	
products, and standard operating procedures	
shall be revised, or added where necessary, to	
incorporate measures necessary to assure	
compliance of products with the Non-GMO	
Project Standard.	
3.1.1.1. Where needed, additional training shall	
be provided to staff to assure that they are	
capable of fulfilling their duties in a manner	
that supports compliance of the operation, and	
the products produced, with the Non-GMO	
Project Standard.	
3.1.1.2. Documents and forms shall be revised,	
as necessary, to include non-GMO status as a	
key quality indicator, and to assure that the	
Participant organization operates in a manner	
that fulfils the requirements of the Non-GMO	
Project Standard.	
3.1.1.3. All documents, forms, reference	
materials, and specifications needed by	
personnel to fulfill the requirements of the	
Non-GMO Project Standard shall be readily	
available to relevant personnel.	
3.1.1.4. Records shall be retained for 3 years.	
· · · · · · · · · · · · · · · · · · ·	ı

3.2. Monitoring and control of key parameters relevant to compliance with the Non-GMO Project Standard shall be incorporated into the quality assurance and quality control program of the Participant organization. Key parameters are:	The Participant shall create or revise documentation accordingly to show compliance with each aspect identified below.
3.2.1. Traceability	
3.2.2. Segregation	
3.2.3. Compliance with Action Thresholds	
3.2.4. Labeling	Labeling claims must be accurate and truthful, and must not mislead the consumer about the GMO content of the product. Any reference to the Non-GMO Project or use of the seal must be approved by a written agreement with the Non-GMO Project.
	An example of a claim that would not be acceptable is "contains zero GMOs."
	The Technical Administrator will review labels to asses compliance with these claim guidelines.
3.3. The Participant organization shall monitor	Record-keeping procedures shall be revised as
and verify the Non-GMO status of inputs	necessary to assure that records include
purchased, in line with section 2.3. of this	relevant information regarding the non-GMO
Standard, and this shall be documented.	status of each specific lot of input.
3.4. The Participant organization shall monitor	Record-keeping procedures shall be revised as
and verify the Non-GMO status of final	necessary to assure that records include
products sold, in line with section 2.4. of this	relevant information regarding the non-GMO
Standard, and this shall be documented.	status of each specific lot of product.
3.5. Corrective actions. Nonconformities in	Nonconformities can be discovered through
processes, procedures, inputs, or products, which could impact compliance with the Non-	internal quality-assurance processes,
GMO Project standard, shall trigger:	complaints from customers, or third party surveillance.
3.5.1. Timely root-cause analysis.	"Timely" is considered to be typically within 7
5.5.1. Timely root cause analysis.	days, and rarely longer than 30 days. Longer
	delays must be justified in writing.
3.5.2. Corrective actions designed to improve	Corrective action plans shall include
the system and products to achieve compliance	identification of persons responsible for their
with the Non-GMO Project Standard.	execution and defined timelines for actions and
	realization of the desired results of the
	corrective action plan.
3.5.3 Identification of non-conformities,	This documentation shall be available to the
corrective actions, root-cause analysis, and	Technical Administrator and its inspectors.
successful remediation of the non-compliance shall all be documented.	
shan an of documented.	

3.5.3.1. Major non-conformities shall be reported and reviewed at the time of occurrence.	A major non-conformance is a deviation that directly affects the non-GMO integrity of the product, such as accidental contamination of the product with GM material. Appropriate next steps shall be proposed by the operator and then reviewed and mutually agreed upon with the Technical Administrator. Major non-conformities that go uncorrected may be cause for a product or company to be removed from the Product Verification Program.
3.5.3.2. Minor non-conformities shall be reviewed at the time of the annual inspection.	A minor non-conformance is a deviation in procedures, recordkeeping, documentation, or other part of the program that does not directly affect the GMO status of the product.
3.6. Suppliers and contractors shall participate in the Non-GMO Project Product Verification Program to verify compliance with the Standard.	In some cases, certification by other non-GMO certification programs may be used as the basis for qualifying suppliers and contractors. A program would be acceptable as long as it is fully equivalent to or exceeds the requirements of the Non-GMO Project Product Verification Program. In such cases, certificates of compliance from such a program may be accepted as equivalent to verification by the Non-GMO Project. Such suppliers and contractors must still, in all
	cases, input their product, ingredient and facilities data into the Non-GMO Project Product Verification Program database.
3.7. A Product Verification Program update shall be required in any case where changes are implemented that potentially influence the compliance of a product, ingredient, production operation, or manufacturing facility with the Standard.	Such changes could include the following: changes in product composition that involve High-Risk Inputs, changes in suppliers of High-Risk Inputs, changes in processes or procedures that alter segregation or traceability of products, or changes in specifications of a high risk ingredient or of a final product that contains High-Risk Inputs.

4. Transition Period and Continuous Improvement

It is expected that with systematic efforts within each sector of the industry, it should be possible within 5 years (March 2013) for the industry to be successfully operating uniformly and consistently to the Action Thresholds stated in Section 2 of this Standard. During this transition period, compliance will be assessed according to program-wide variances set in Appendix A.

4.1. During this transition period Participants will develop systems, procedures, and source materials required to enable their companies and the industry to operate effectively and sustainably to the Action Thresholds.	
4.2. During this transition period, while the industry is working cooperatively and dynamically to achieve the ability to consistently operate to these target Action Thresholds, temporary variances will be set on	A primary goal of the Project is that sufficient experience (systems) and data will be generated to downgrade some sources of highrisk materials to low-risk status.
a sector by sector basis that require Participants to operate to the most stringent conditions practical at that time, while also requiring Participants to work with others in their sector to develop sources that are progressively closer to the Action Thresholds described above.	
4.3. Variances can, in principle, be applied to any aspect of the Standard or the verification process, including the Action Thresholds, the risk classification of a given crop or input, the criteria required to verify the absence of GMO contamination, or other aspects of the verification process. Variances are applied on an industry-wide basis, and apply uniformly to all companies.	Recommended changes to variances will be made by the Standard Revision Committee (which includes members of the Technical Advisory Board and Outreach Policy Board), and will be based on input received from stakeholders during semi-annual public comment periods. These recommendations will be approved and finalized by the Board of Directors.
4.4. Individual Participants may choose to either operate to long-term action thresholds or avail themselves of current variances. Use of a variance is contingent upon participation in industry-wide continuous improvement efforts aimed at eliminating the need for that variance.	Variances have been set in acknowledgement of current industry-wide limitations, but the goal is to eventually overcome those limitations through collaborative efforts.
4.5. For manufactured food and feed products, distinct variances may be established for each of the following categories of High-Risk Inputs (see Appendix A for currently applicable variances):	All percentages noted below are weight percentages of the product, not counting the weight of added water in the finished product.
 4.5.1. Major Inputs, each of which represents 3% or more of the product. 4.5.2. Minor Inputs, each of which represents 0.3% to 3% of the product. 4.5.3. Micro Inputs, each of which represents 	
less than 0.3% of the product 4.5.4. Any given product formulation included in the Program must not contain more than 12 unique non-verified High-Risk Micro Inputs.	Formulations exceeding 12 unique High-Risk Micro Inputs must either be reformulated or enough of the micro inputs verified as Non-GMO in line with section 2.6 of this Standard,

	to reduce the amount of non-verified inputs to
	12 or less.
	Variances to the Standard
Variance #1—Elevated Action Thresholds	Current variances for the Action Threshold are as follows: • Planting Seed and Other Propagation
	 Materials: 0.25% Human Food, Products, Ingredients, Supplements, and Body Care Products: 0.9% Animal Feed and Supplements: 1.5%
	Allowed use of this variance is contingent on the participant demonstrating sustained, active efforts to develop non-GMO sources of that input.
Variance #2—Including on the list of crops with high risk of GMO contamination only those crops species for which genetic modification is widely and commonly used.	Appendix B is a list of the GMO crops and inputs considered "High-Risk" by the Non-GMO Project—this is the Project's Operational list of High-Risk Inputs. It does not include all GMO crops that have been commercialized. Some GMO crops that were commercialized at one time are not in commercial use today. For instance, potatoes and tomatoes were once produced commercially but today are not in North America. Another example is rice, where GMO varieties have never been commercialized, but where accidental contamination has taken place both in the US and China. In all of these cases, the GM crop is present today in only low, residual amounts in the food system.
	These and other low-incidence GMOs have been excluded from the Project's operational list of High-Risk Inputs (see Appendix B for list). This substantially reduces the number of products and ingredients that are classified as High-Risk and thereby reduces the number of inputs that require in-depth review. Allowed use of this variance is contingent on the participant demonstrating sustained, active efforts to develop non-GMO sources of High-

Variance #3—No production facility review	
for Low-Risk Inputs	

Risk Inputs.

a. The stringent approach to evaluating Low-Risk Inputs involves two steps. First, the specification sheet for the input is reviewed to verify that it contains no high-risk GM materials. Second, the plant or production facility where the input is produced is evaluated to assure that manufacturing is carried out in a way that avoids contamination with GM risk materials (for instance, if the ingredient is buckwheat flour, this step requires inspection of the flour mill to verify that the buckwheat flour is not contaminated with soy flour during milling).

For Low-Risk Inputs, the Non-GMO Project will not, at this time, review the production facility, but will only review the specification sheet for that input. However, such a review can be required for inputs that are formally classified as low-risk, but that have high risk due to cross-contamination during production. Under these conditions, evaluation of the production facility is reserved only for situations where risk of contamination is known to be very high, such as implied in section 2.5, of this Standard.

Eliminating the facility assessments for Low-Risk and Non-Risk Inputs greatly reduces the time, cost, and effort required for verifying Low-Risk and Non-Risk Inputs, because it reduces the number of inputs that require indepth review. In some cases this variance will make the difference between the Program being feasible or not for certain sectors of the industry.

b. Use of this variance is contingent on the Participant demonstrating sustained, active efforts to work with suppliers of the Low-Risk Input to enable them to comply with section 2.4.2.1.2. of the Standard.

The following are steps that could be taken along these lines:

	1. Identify which suppliers of the input of
	interest also make or handle high-risk
	materials.
	2. Work with such suppliers to make sure
	procedures are in place to minimize the
	risk that the Low-Risk Input used by
	the Participant might be contaminated
	by the high-risk materials produced or
	handled by the supplier.
	3. Use surveillance testing to assess the
	degree to which cross-contamination is
	actually occurring.
	4. Work with the producer to improve
	segregation and cleanout procedures as
	necessary to more effectively segregate
	the Low-Risk Input of interest from
	potential sources of cross-
	contamination with high-risk materials.
	5. Work with suppliers to control GMO
	risk in high-risk materials that they
	produce or handle, thereby reducing the
	risk of GMO contamination of the Low-Risk Input that is used by the
	Participant. If this is achieved, the
	supplier will have, in effect, converted
	the high-risk material into a low-risk
	material, and segregation within the
	facility will no longer be required.
	, , ,
	c. The participant must document continuous
	improvement efforts in order to maintain
	compliance with Variance #3.
Variance #4—Temporary exclusion of all	a. All micro-ingredients shall be excluded from
Micro Inputs and of Micro/Minor Inputs	the Verification Process at this time.
that are demonstrated to be unavailable	1 377 41 2 41 41 64 1 1
in non-GMO form	b. Where there is agreement by the Standard
	Revision Committee that a particular minor input is not available in non-GMO form, then
	the conventional form of that input may be
	used, unless information emerges indicating
	potentially high risk of high-level GMO
	contamination of a specific Micro Ingredient.
	Micro Minor Inputs admitted under this
	variance shall be listed on the Product
	Verification Program website.

Variance #5—Verification of Non-GMO status of Minor Inputs using Supplier Affidavits	Allowed use of this variance is contingent on the participant demonstrating sustained, active efforts to develop non-GMO sources of the exempted Micro/Minor Input. In cases where GMO analytical certificates or traceability linked to analytical certificates of precursors is not available, GMO status of Minor Inputs may be verified based on affidavits from suppliers. Suppliers shall agree to provide further information or demonstration in support of affidavit when requested by the Project.
	Allowed use of this variance is contingent on the participant demonstrating sustained, active efforts to develop non-GMO sources of that input that are verified by test and traceability documentation.
APPENDIX B: List of Crops and Derivatives with GMO Risk	
Crops - The following crops carry risk of	Listed here roughly in order of decreasing
being genetically engineered, because engineered varieties of these crops are grown large-scale in the North America and certain other parts of the world:	prevalence in the North American marketplace.
Soy	
Corn	
Cotton	The seed is also used to make vegetable oil and animal feed.
Canola and other <i>Brassica napa</i> (e.g. rutabaga, Siberian kale), and <i>Brassica rapa</i> (e.g., bok choy, mizuna, Chinese cabbage, turnip, rapini, tatsoi)	There is a risk of contamination of these other <i>Brassica</i> crops by cross-pollination from GM canola.
Papaya	
Alfalfa	
Zucchini, Yellow crook-neck squash, and other <i>Cucurbita pepo</i> (e.g. patty pan squash, pumpkin, delicata squash, acorn squash, spaghetti squash)	There is a risk of contamination of these other <i>Curcubita</i> crops by cross-pollination from GM squash.
Sugar beets and other <i>Beta vulgaris</i> , (e.g. chard, table beets)	Planted after 2007 crop. (Prevalence as yet undetermined.)
Animal Derivatives - These include products derived from cattle, sheep, pigs, chickens, and other common livestock, fowl, and fish, and include the following:	Most animal-derived products have GMO risk because soy, corn, cottonseed, alfalfa, and canola are commonly used in feed, and because injections of recombinant bovine growth

	hormone is sometimes used to increase milk production.
	GMO veterinary inputs such as vaccines, semen, and medicines are also commonly used in livestock production systems.
Milk	
Meat	Hides and skins are also included in this category.
Eggs	
Honey and other bee products	
Processed/processing inputs and ingredients, and related derivatives:	The following is a non-exhaustive list of derivatives with high GMO risk that are commonly used in food production. It is meant to provide examples of materials that will be considered high-risk in the Non-GMO Project Product Verification Program.
Aspartame	
Bacterial starters	
Ascorbic Acid, Sodium Ascorbate, Vitamin C	
Citric Acid, Sodium Citrate	Derived from glucose syrup.
Enzymes, including chymosin	
Ethanol	Derived from corn or GMO sugar beets.
Flavorings, "natural" and "artificial"	The carry of which also may be GM.
Hydrolyzed Vegetable Protein	
Maltodextrins	
Molasses	Derived from sugar beets, beginning 2008 crop.
Monosodium Glutamate	
Sucrose	Derived from sugar beets, beginning 2008 crop.
Textured vegetable protein	Including soy protein.
Xanthan Gum	
Vitamins	
Vaccines	
Yeast and yeast products	
rBGH, rBST, Recombinant Bovine Growth	
Hormone	
Veterinary Medicines	
Sperm from cloned animals	See Guidance at 1.2.1.6.